

# Magna Scientia Advanced Research and Reviews

eISSN: 2582-9394 Cross Ref DOI: 10.30574/msarr Journal homepage: https://magnascientiapub.com/journals/msarr/



(REVIEW ARTICLE)



## Energy efficiency measures for oil rig operations

Williams Ozowe  $1^*$ , Augusta Heavens Ikevuje <sup>2</sup>, Adindu Donatus Ogbu <sup>3</sup> and Andrew Emuobosa Esiri <sup>4</sup>

*<sup>1</sup> Independent Researcher; USA.* 

*<sup>2</sup> Independent Researcher, Houston Texas, USA.* 

*<sup>3</sup> Schlumberger (SLB) Port Harcourt, Nigeria and Mexico.* 

*<sup>4</sup> Independent Researcher, Houston Texas, USA.* 

Magna Scientia Advanced Research and Reviews, 2022, 05(01), 054–068

Publication history: Received on 02 May 2022; revised on 20 June 2022; accepted on 23 June 2022

Article DOI[: https://doi.org/10.30574/msarr.2022.5.1.0050](https://doi.org/10.30574/msarr.2022.5.1.0050)

### **Abstract**

Energy efficiency is a crucial focus in oil rig operations as the industry strives to reduce energy consumption and minimize environmental impact. This review explores various energy efficiency measures that can be implemented on offshore and onshore oil platforms, highlighting key technologies and strategies for enhancing operational sustainability. Electrification of oil rigs, replacing traditional diesel generators with grid power or renewable energy sources such as wind or solar, is identified as a significant step toward reducing reliance on fossil fuels and lowering CO2 emissions. Additionally, the use of heat recovery systems is emphasized for capturing waste heat from industrial processes and converting it into usable energy, thereby enhancing overall energy efficiency. Advanced monitoring and control technologies also play a critical role in optimizing energy use. By utilizing real-time data collection and automation, platforms can monitor energy consumption patterns, make data-driven adjustments, and implement predictive maintenance systems to reduce energy waste. The review further examines the use of energy-efficient equipment, including advanced motors, pumps, and compressors, as well as the potential of integrating renewable energy sources like solar and wind power into oil rig operations. Key challenges such as high upfront costs, technical constraints, and harsh environmental conditions are discussed, along with potential solutions such as government incentives, industry collaboration, and technological innovation. The findings suggest that implementing these energy efficiency measures will not only reduce the carbon footprint of oil platforms but also result in significant cost savings and align with global sustainability goals. The review concludes by underscoring the need for ongoing investment and policy support to drive further advancements in energy efficiency in the oil and gas industry.

**Keywords:** Energy; Efficiency Measures; Oil Rig; Review

## **1. Introduction**

The oil and gas industry, one of the most energy-intensive sectors, is facing increasing pressure to reduce its environmental footprint while maintaining productivity (Dong *et al*., 2020). Given the critical role that fossil fuels play in the global energy supply, improving energy efficiency on oil rigs has become a significant focus for the industry. Energy efficiency not only helps reduce operational costs but also plays a vital role in minimizing emissions and adhering to international climate targets (Fekete *et al*., 2021). In this context, optimizing energy use on oil platforms, both offshore and onshore, has emerged as a priority, with companies adopting various technologies and strategies to achieve greater energy performance (Iris and Lam, 2019).

The importance of energy efficiency in oil rig operations cannot be overstated. Oil and gas extraction, refining, and transportation demand significant amounts of energy, often sourced from fossil fuels, which contributes to greenhouse

**<sup>\*</sup>** Corresponding author: Williams Ozowe

Copyright © 2022 Author(s) retain the copyright of this article. This article is published under the terms of th[e Creative Commons Attribution Liscense 4.0.](http://creativecommons.org/licenses/by/4.0/deed.en_US) 

gas (GHG) emissions (Khalili *et al*., 2019). With increasing global awareness of climate change and its implications, the oil and gas industry is under pressure to operate more sustainably. Energy efficiency serves as a vital mechanism to address these concerns by reducing the overall energy consumption of oil platforms without compromising productivity (Meng *et al*., 2018). Efficient energy use can directly lower operating costs, reduce fuel consumption, and minimize the environmental impact of extraction and production processes. Moreover, the international community, led by agreements like the Paris Accord, has set ambitious goals for reducing global emissions. The oil and gas industry is a major contributor to these emissions, accounting for roughly 10-15% of global carbon dioxide emissions. This has prompted companies to take decisive steps toward decarbonizing their operations, with energy efficiency being a core element of these efforts. Energy-efficient technologies and practices have the potential to significantly reduce the industry's carbon footprint, ensuring the sector can contribute to global emissions reductions while maintaining energy security (Guseva *et al*., 2019; Tetteh *et al*., 2021).

As a result of mounting environmental concerns and rising energy costs, oil and gas companies are placing a growing emphasis on reducing energy consumption and minimizing emissions (Gillingham and Stock, 2018). In recent years, there has been a shift toward implementing cleaner, more energy-efficient technologies on oil platforms. One of the primary drivers behind this trend is the need to align oil rig operations with environmental, social, and governance (ESG) standards, which have become increasingly important to investors, governments, and consumers (Daugaard and Ding, 2022). Companies are now required to disclose their environmental performance and demonstrate their commitment to sustainability, further highlighting the importance of improving energy efficiency. At the same time, reducing emissions is not just an environmental obligation; it has become an economic imperative. Regulatory frameworks around emissions are tightening, and carbon pricing mechanisms are being introduced in many regions (Narassimhan *et al*., 2018). These factors are driving oil companies to find innovative ways to cut energy consumption and lower their carbon output. By adopting energy-efficient technologies, oil rigs can achieve these goals while avoiding penalties and remaining competitive in a market that increasingly values sustainability. Additionally, improving energy efficiency can enhance the operational resilience of oil platforms. Energy consumption on offshore oil rigs is particularly high due to the remote locations and the harsh operating environments (Oliveira-Pinto *et al*., 2019). Equipment such as pumps, compressors, and drilling machinery often requires continuous power, and energy losses can occur through heat generation, inefficient machinery, and energy transmission. Enhancing energy efficiency helps to reduce these losses, leading to more reliable and sustainable operations (Taghavi, 2021).

The primary objective of this review is to explore the key technologies and strategies that can be employed to improve energy efficiency on oil platforms. By identifying and implementing the most effective solutions, oil and gas companies can reduce energy consumption, minimize their carbon emissions, and optimize operational performance. The technological landscape offers numerous opportunities for improvement, including advanced drilling technologies, automation and digitalization, energy recovery systems, and alternative power sources like renewables and hybrid systems. One key area of focus is the adoption of energy-efficient equipment and machinery. Many oil rigs are transitioning to more efficient engines, pumps, and compressors that use less fuel while delivering the same output. Automation and digitalization technologies, such as the Industrial Internet of Things (IIoT) and machine learning, are also playing a transformative role. These tools can help monitor energy consumption in real time, optimize operational efficiency, and reduce unnecessary energy use. Furthermore, energy recovery systems, such as waste heat recovery, offer the potential to capture and reuse energy that would otherwise be lost. Another important strategy involves integrating renewable energy sources into oil rig operations. Hybrid power systems that combine conventional fuel sources with renewable energy, such as wind, solar, or wave power, are being explored to reduce reliance on fossil fuels. By integrating renewable energy, oil platforms can reduce emissions and lower fuel consumption, particularly in offshore locations where energy supply can be a challenge (Dinh and McKeogh, 2019). Energy efficiency is critical to improving the sustainability and economic viability of oil rig operations in the oil and gas industry. The growing emphasis on reducing energy consumption and minimizing emissions aligns with global climate targets and investor demands for responsible environmental practices. The key objectives of this review are to identify the technologies and strategies that will enable oil platforms to enhance energy efficiency and reduce their environmental impact. By adopting these approaches, the oil and gas industry can continue to evolve, reducing its carbon footprint while maintaining its essential role in global energy production.

## **2. Current Energy Consumption on Oil Rigs**

Oil rigs, both offshore and onshore, are vital to global energy production, yet they are also highly energy-intensive (Silva *et al*., 2019). As the oil and gas industry faces increasing scrutiny over its environmental impact, understanding the current energy consumption on oil rigs is crucial for identifying areas of improvement and reducing both costs and carbon emissions. This explores the energy demands of oil rig operations, the environmental and economic impacts of their energy consumption, and the potential benefits of improving energy efficiency.

Oil rig operations involve a series of complex and energy-demanding processes. The extraction of oil from the Earth's subsurface is energy-intensive, requiring large amounts of power to drill wells, extract crude oil, and process it into usable forms (Rashid *et al*., 2022). These processes are divided into three primary areas: drilling, extraction, and processing, each of which consumes significant energy. The process of drilling into the Earth's surface to reach oil reservoirs is one of the most energy-intensive activities on oil rigs. Drilling rigs use powerful machinery, such as rotary drill rigs, to penetrate deep into the Earth's crust, often thousands of meters below the surface. The drilling process consumes large amounts of energy, both in the form of electricity to power the equipment and in the form of fuel to operate drilling machines. Once a well is drilled, the process of extracting crude oil begins. Extraction methods include natural flow, where oil is brought to the surface by pressure differentials, and artificial lift methods, such as pumping, which require additional energy. On offshore platforms, this process can be even more energy-consuming due to the need to pump oil from deepwater reservoirs. The energy required for extraction can vary based on factors such as well depth, the viscosity of the oil, and reservoir pressure (Zhou *et al*., 2018). After extraction, crude oil needs to be processed to remove impurities and prepare it for transport or refining. This involves heating, separating, and compressing the oil, all of which require substantial amounts of energy. Processing equipment like separators, compressors, and heating systems must be powered continuously, leading to high energy consumption. Beyond these core operations, oil rigs also require energy for ancillary systems, including lighting, communications, and safety equipment, further contributing to their overall energy consumption (Lu *et al*., 2019).

The primary sources of energy on oil rigs include electricity, fuel, and heat, which are used to power various operations and support systems. Oil rigs typically rely on electricity generated from on-site generators or from the grid (in onshore operations) to power their operations (Riboldi and Nord, 2017). These generators are often powered by diesel or natural gas, both of which contribute to carbon emissions. Electricity is used for running pumps, drilling equipment, lighting, communication systems, and safety mechanisms. Offshore oil rigs, in particular, must generate their own electricity, which increases their fuel consumption and operational costs. Fuel consumption is a major contributor to the energy demands of oil rigs. Diesel and natural gas are commonly used to power generators, engines, and pumps. The reliance on these fossil fuels contributes to both operational costs and greenhouse gas (GHG) emissions. Fuel is also used for heating purposes, including heating fluids during drilling and extraction processes, which helps to maintain optimal operating conditions. Heat is necessary for many oil rig operations, particularly in processing crude oil (Kang *et al*., 2020). It is used to maintain the flow of oil, reduce the viscosity of certain types of crude, and power essential processes like separation and compression. This heat is typically generated by burning fuel, which adds to the rig's overall energy consumption and environmental impact.

The high energy demands of oil rigs lead to significant environmental and economic consequences, particularly in terms of carbon emissions and operational costs. Oil rigs are responsible for a substantial portion of the oil and gas industry's overall carbon emissions (Grasso, 2019). Offshore rigs, due to their remote locations and reliance on fuel-powered generators, are often more carbon-intensive than onshore operations. The burning of diesel and natural gas to generate electricity and heat results in significant greenhouse gas emissions, contributing to global climate change. Additionally, methane emissions, a potent greenhouse gas, can occur during the extraction and processing of oil, further increasing the environmental impact of oil rigs. Given the energy-intensive nature of oil rig operations, improving energy efficiency can lead to significant economic benefits. Reducing energy consumption lowers fuel costs, which are a major expense for oil rig operators. Furthermore, as regulations around carbon emissions become stricter and carbon pricing mechanisms are introduced, improving energy efficiency can help oil companies avoid penalties and reduce their carbon liabilities (Ngo, 2022; Nippa *et al*., 2021). In addition to reducing operational costs, improving energy efficiency enhances the competitiveness of oil companies. As investors and consumers place increasing value on sustainability, oil companies that demonstrate a commitment to reducing their environmental impact can benefit from improved reputation and access to capital. Energy-efficient operations can also help companies meet environmental, social, and governance (ESG) criteria, which are becoming increasingly important in investment decisions.

## **2.1. Energy Demands of Oil Rig Operations**

The energy demands of oil rig operations are substantial, given the complexity and scale of activities required to extract crude oil from beneath the Earth's surface. These operations, which include drilling, extraction, and processing, are energy-intensive and rely heavily on electricity, fuel, and heat to function efficiently (Igogo *et al*., 2021). As the world increasingly focuses on minimizing carbon emissions and optimizing energy use, understanding the energy demands of oil rigs is crucial for improving efficiency and reducing environmental impacts.

Oil rig operations involve three primary processes: drilling, extraction, and processing, each of which requires significant energy input. Drilling is one of the most energy-consuming activities on an oil rig (Denkena *et al*., 2020). It involves penetrating the Earth's crust to reach oil reservoirs located several kilometers beneath the surface. Offshore

platforms, in particular, need to drill through ocean beds, which requires additional energy. Drilling operations use heavy machinery such as rotary drill rigs, mud pumps, and draw works, all of which consume vast amounts of energy. Diesel generators are often employed to power this equipment, leading to a high consumption of fuel. Once drilling is completed and the oil reservoir is reached, extraction begins. The oil is brought to the surface using either natural pressure or artificial lift systems. Natural lift occurs when underground pressure is sufficient to push oil to the surface without additional energy input. However, in most cases, oil rigs must use artificial lift methods such as pumps or gas injections to maintain the flow of oil. These methods are energy-intensive, requiring a continuous supply of power to keep the oil flowing. Offshore oil rigs, particularly those in deepwater locations, must pump oil from significant depths, increasing energy consumption (Murawski *et al*., 2020). After extraction, crude oil must be processed to remove impurities like water, gas, and sediment before it is transported to refineries. Processing activities such as separation, compression, and heating require substantial energy. This process involves the use of separators, compressors, and heaters, which need to operate continuously to maintain efficiency. Processing is energy-intensive because it must handle large volumes of oil under high pressure, requiring significant electrical and thermal energy to sustain operations.

The three key areas of energy use on oil rigs are electricity, fuel, and heat. Each plays a crucial role in the functioning of drilling, extraction, and processing operations. Oil rigs use electricity to power almost every piece of machinery, from drilling rigs and pumps to communication systems and safety equipment (Wanasinghe *et al*., 2020). Offshore oil rigs are typically self-contained, meaning they generate electricity on-site using diesel generators or gas turbines. Onshore rigs may connect to the electrical grid but also rely on local generators for backup. Offshore rigs consume more electricity than their onshore counterparts due to their remote locations and the need for constant power supply to sustain operations far from land. This high electricity demand is a major source of energy consumption, and it contributes significantly to the overall operational costs. Fuel, typically diesel or natural gas, is used to power electricity generators, engines, and pumps on oil rigs. Fuel consumption is substantial, especially for offshore rigs, which require a reliable and continuous energy source. In addition to powering equipment, fuel is used for heating and transportation. For example, diesel is burned to provide heat in systems that need to maintain fluid temperatures and to prevent the solidification of certain crude oils. Fuel costs are a significant part of oil rig expenses, and the burning of fossil fuels to generate energy leads to substantial greenhouse gas emissions. Heat is another vital energy source on oil rigs, particularly for processing crude oil. Heating systems are required to maintain the flow of oil, as some types of crude become more viscous at lower temperatures and must be heated to remain pumpable (Souas *et al*., 2021). Heat is also used in separation processes to remove water and gases from crude oil. This thermal energy is typically generated by burning fuel, which contributes to both energy consumption and emissions.

The high energy demands of oil rigs have far-reaching environmental and economic consequences, both in terms of carbon emissions and operational costs. Oil rigs, both onshore and offshore, contribute significantly to global carbon emissions. Offshore platforms, in particular, rely on diesel-powered generators to supply their electricity, leading to the release of large amounts of CO2 and other greenhouse gases (Hoang *et al*., 2022). The combustion of diesel and natural gas in engines, turbines, and heaters results in direct emissions, while the transportation of personnel and equipment to offshore locations further contributes to the carbon footprint. Methane leaks during extraction and processing also exacerbate the environmental impact, as methane is a more potent greenhouse gas than CO2. Improving energy efficiency on oil rigs presents significant economic opportunities. Energy consumption is a major operational expense, particularly in offshore settings where fuel and electricity generation costs are high (Hansen, 2019). By implementing energy-efficient technologies and optimizing processes, oil companies can reduce fuel consumption and lower operational costs. For example, using more efficient drilling technologies or employing renewable energy sources like wind or solar power to complement diesel generators can help reduce energy usage and associated costs. Improving energy efficiency also has long-term economic benefits. As carbon pricing becomes more widespread, oil companies that reduce their carbon footprint will be able to minimize their exposure to carbon taxes and penalties. Additionally, improving energy efficiency can enhance an oil company's reputation, making it more attractive to investors who are increasingly focused on environmental, social, and governance (ESG) criteria. Energy consumption on oil rigs is driven by the energy-intensive processes of drilling, extraction, and processing, with electricity, fuel, and heat being the primary sources of energy. These demands result in significant environmental impacts, particularly in the form of carbon emissions, while also representing a major cost for oil companies. However, improving energy efficiency offers a pathway to reducing operational costs and minimizing the carbon footprint of oil rig operations. By adopting more efficient technologies and practices, oil companies can not only enhance their environmental performance but also gain economic benefits in an increasingly competitive and sustainability-focused industry (Ali *et al*., 2021).

#### **2.2. Electrification of Oil Rig Operations**

As the global energy industry transitions toward more sustainable practices, the oil and gas sector faces increasing pressure to reduce its carbon footprint. One key strategy to achieve this is the electrification of oil rig operations, shifting away from traditional fossil fuel-powered systems toward cleaner, more efficient energy sources. Electrification involves using electricity to power drilling, pumping, and auxiliary systems, which can significantly reduce CO2 emissions, operating costs, and the environmental impact of oil extraction activities (Soofi *et al*., 2022). This transition, however, presents various challenges, particularly in terms of infrastructure upgrades and integrating renewable energy sources. In this review, we will explore the shift from fossil fuels to electrification in oil rig operations, the potential benefits, and the challenges that need to be addressed to enable widespread adoption.

Historically, oil rigs have been powered primarily by diesel generators, which produce electricity for drilling, pumping, and other essential functions. These generators, however, rely heavily on fossil fuels, contributing to greenhouse gas emissions and operational costs. The shift to electrification involves replacing these diesel-powered systems with electric alternatives powered by renewable energy or grid power, significantly reducing emissions and increasing energy efficiency. Electrifying the core functions of oil rig operations, such as drilling and pumping, can lead to substantial reductions in energy consumption (Birkeland *et al*., 2020). Traditionally, drilling operations have relied on diesel-powered rotary rigs, which require significant amounts of fuel to operate. Electrification allows the use of electric motors to drive drilling rigs, reducing reliance on diesel and improving operational efficiency. Similarly, electric pumps can replace traditional diesel pumps in oil extraction processes, offering more precise control and reducing energy waste. Auxiliary systems, such as lighting, heating, and ventilation, can also be electrified, further reducing overall energy consumption on oil rigs. One of the most impactful aspects of electrification is the potential to replace diesel generators with renewable energy sources or connect oil rigs to the electrical grid (Strielkowski *et al*., 2021). Offshore oil platforms, in particular, rely on diesel generators to produce the electricity needed for their operations. These generators not only consume vast amounts of fuel but also emit large quantities of CO2. By connecting oil rigs to the grid, particularly in regions where the grid is powered by renewable energy, operators can significantly reduce their reliance on fossil fuels. For offshore operations, renewable energy sources such as wind, solar, or even wave energy can be harnessed to power rigs, providing a cleaner and more sustainable energy supply. This shift to renewables not only decreases emissions but also reduces the need for frequent refueling, lowering operational costs.

Electrifying oil rig operations offers numerous benefits, both in terms of environmental impact and economic efficiency (Jeong *et al*., 2020). By shifting to electrification, oil rigs can significantly reduce their dependence on fossil fuels. This is particularly important as global efforts to mitigate climate change intensify and regulatory frameworks tighten. Electrification reduces the amount of diesel and other fossil fuels required to power operations, leading to a smaller environmental footprint. It also allows oil rigs to tap into renewable energy sources, further decreasing the industry's reliance on non-renewable energy. One of the most significant advantages of electrification is its potential to reduce carbon emissions. Diesel generators used on oil rigs are responsible for a large portion of the industry's CO2 emissions. Replacing these generators with electric systems powered by renewable energy or grid power can drastically cut emissions, helping the oil and gas sector meet stringent environmental targets. In addition to environmental benefits, electrification can lead to substantial economic savings. Fuel costs for diesel generators are high, particularly for offshore platforms that require frequent refueling. Electrification reduces fuel consumption, lowering both operational and maintenance costs. Electric systems are often more efficient than their diesel counterparts, providing further cost savings by improving the overall energy efficiency of operations (Brenna *et al*., 2020).

Despite the clear benefits of electrification, several challenges must be overcome to enable widespread adoption in the oil and gas sector. One of the most significant barriers to electrification is the need for substantial infrastructure upgrades. Most existing oil rigs are designed to run on diesel-powered systems, and retrofitting these platforms for electrification can be costly and complex. Offshore rigs, in particular, require specialized infrastructure to connect to renewable energy sources or the grid, which can be expensive to install and maintain (Manzano-Agugliaro *et al*., 2020). Furthermore, the geographic location of many oil rigs, particularly those in remote offshore areas, presents additional logistical challenges in providing a reliable and continuous electrical supply. Operators must invest in robust electrical systems and backup solutions to ensure the uninterrupted operation of essential equipment.

While renewable energy offers a promising solution for electrifying oil rigs, integrating these sources into oil rig operations presents its own set of challenges. Offshore wind and solar energy are intermittent, meaning that oil rigs would require additional infrastructure such as energy storage systems to ensure a continuous energy supply (De Klerk *et al*., 2022). The variability of renewable energy also complicates its integration with existing rig systems, which are typically designed to operate with the constant output provided by diesel generators. Additionally, the installation and

maintenance of renewable energy systems, such as wind turbines or solar panels, in the harsh offshore environment can be challenging and costly.

Electrification of oil rig operations represents a critical step toward reducing the environmental impact of the oil and gas industry. By shifting from fossil fuel-based systems to electric alternatives powered by renewable energy or grid electricity, operators can reduce their reliance on diesel generators, cut CO2 emissions, and lower operational costs. However, the transition to electrification is not without challenges. Significant infrastructure upgrades are needed to retrofit existing oil rigs, and integrating renewable energy sources poses technical and logistical difficulties (Oyekale *et al*., 2020). Despite these challenges, the potential benefits of electrification, both for the environment and for the bottom line, make it an essential consideration for the future of oil and gas operations. With continued investment in technology and infrastructure, electrification can play a key role in the industry's transition to a more sustainable and efficient future.

#### **2.3. Heat Recovery Systems**

Heat recovery systems are essential technologies that help industries capture and reuse waste heat, improving energy efficiency and reducing overall environmental impact (Jouhara *et al*., 2018). By converting excess heat from various processes into useful energy, such systems play a critical role in reducing fuel consumption, lowering greenhouse gas emissions, and improving the sustainability of industrial operations. This review provides an overview of heat recovery technology, discusses its applications in oil rig operations, and explores the challenges associated with deploying heat recovery systems in such environments.

Heat recovery technology is designed to capture waste heat from industrial processes, particularly from exhaust gases, combustion systems, and high-temperature manufacturing operations. The principle behind these systems is to extract thermal energy that would otherwise be lost to the environment and convert it into usable forms of energy (Sarbu and Sebarchievici, 2018). This conversion often takes place in the form of power generation, steam production, or additional heating. One of the most common methods of heat recovery is the use of waste heat recovery units (WHRUs), which are typically installed in exhaust systems of engines, turbines, or furnaces. These units capture the heat from the exhaust and redirect it to other processes that require energy. In large-scale industrial operations, including oil refineries and manufacturing plants, heat recovery is commonly used to preheat combustion air, heat water for steam generation, or power absorption refrigeration systems. Power generation is one of the most valuable applications of heat recovery. Technologies such as Organic Rankine Cycle (ORC) systems enable the conversion of low-temperature waste heat into electricity, which can significantly reduce reliance on external power sources. Similarly, heat recovery systems are also used in combined heat and power (CHP) configurations, where waste heat from power generation is used to provide heating for other operations or buildings, optimizing energy utilization (Ahmadisedigh and Gosselin, 2019).

In the oil and gas industry, particularly on oil rigs, heat recovery technology has proven to be a valuable tool for improving efficiency and reducing fuel consumption. Oil rigs operate in energy-intensive environments, where power generation, machinery operation, and other processes generate significant amounts of waste heat. By implementing heat recovery systems, oil rigs can harness this waste heat to generate additional energy, making operations more efficient (Osorio *et al*., 2020). One common application of heat recovery in oil rigs is the use of CHP systems. In a CHP setup, the waste heat from engines or gas turbines is captured and used to generate electricity, which powers various rig systems. The excess heat is then directed to heating processes, such as desalination of seawater, living quarters heating, or enhanced oil recovery operations. This dual-purpose use of energy significantly reduces the amount of fuel required, thereby lowering operational costs and environmental impact. Case studies of heat recovery implementation on oil rigs demonstrate the potential for significant fuel savings and efficiency gains. For example, the installation of a CHP system on a North Sea oil rig resulted in a fuel consumption reduction of up to 20%. The recovered heat was used to preheat the process fluids, and the electricity generated from waste heat offset the energy needed to power auxiliary systems. This not only cut down fuel usage but also reduced  $CO<sub>2</sub>$  emissions, contributing to the rig's sustainability goals.

Despite its advantages, deploying heat recovery systems in oil rig operations presents several challenges. Technical challenges are particularly significant in offshore environments, where oil rigs are exposed to harsh conditions, including extreme temperatures, high humidity, and saltwater corrosion (Abbas and Shafiee, 2020). The equipment used in heat recovery systems must be specially designed to withstand these environmental stressors while maintaining high efficiency. Another technical issue is the variability of heat loads on oil rigs. Since oil rigs often operate at varying capacities depending on the stage of production, the amount of waste heat generated may fluctuate, making it difficult to maintain consistent heat recovery operations. Designing systems that can adapt to these changes without compromising efficiency or safety requires advanced control systems and engineering solutions. Initial investment and maintenance requirements also pose barriers to the widespread adoption of heat recovery systems (Gaur *et al*., 2021).

The installation of heat recovery equipment, such as WHRUs or CHP systems, typically requires significant upfront capital, which may deter operators from investing in the technology, especially in an industry with volatile commodity prices. Additionally, heat recovery systems require regular maintenance to ensure optimal performance, which can be a logistical challenge on remote oil rigs. The costs of transporting personnel and equipment for maintenance, along with the risk of downtime during repairs, add to the complexity of managing these systems.

#### **2.4. Advanced Monitoring and Control Technologies**

Advanced monitoring and control technologies have become integral to optimizing energy consumption and improving operational efficiency across various industries (Petrov and Novak, 2022). These technologies enable businesses, including those in energy-intensive sectors such as oil and gas, to monitor, manage, and control energy use with precision. This explores the role of energy monitoring systems, the importance of automation and control technologies, and presents case studies of oil platforms utilizing these systems to enhance performance and reduce energy waste.

Energy monitoring systems are digital platforms designed to track energy consumption in real time, providing businesses with actionable data to manage their operations more effectively. These systems collect and analyze data from sensors installed across facilities, which measure parameters such as electricity usage, fuel consumption, and heat output. By presenting this data on dashboards and analytics platforms, energy managers can visualize consumption patterns, identify inefficiencies, and take corrective actions to optimize energy use (Marinakis *et al*., 2020). The ability to track real-time data is a key advantage of modern energy monitoring systems. Traditional energy management methods relied on periodic data collection, which often led to delayed responses to inefficiencies. In contrast, digital monitoring systems allow for continuous data flow, enabling facility managers to detect and address problems as they arise. For example, if an oil platform experiences a sudden spike in energy consumption due to equipment malfunction, the energy monitoring system can send an alert, allowing immediate intervention before excessive waste occurs. Additionally, real-time energy data allows operators to optimize operational efficiency by adjusting energy use according to demand. By integrating energy monitoring systems with predictive analytics, businesses can forecast energy needs based on historical data, weather conditions, and operational schedules (Ahmad and Zhang, 2021). This results in better energy planning, reduced waste, and lower operational costs.

Automation and control systems go hand-in-hand with energy monitoring systems to provide comprehensive solutions for managing energy use in critical processes. Automated control systems use sensors, programmable logic controllers (PLCs), and software algorithms to regulate the performance of machinery, lighting, HVAC systems, and other energyconsuming equipment. By automating these processes, businesses can ensure optimal energy use without relying on manual intervention. One of the key applications of automation in energy management is predictive maintenance. Predictive maintenance systems monitor the condition of equipment, such as engines, compressors, and pumps, in real time (Khorsheed and Beyca, 2021). By analyzing data on factors such as vibration, temperature, and electrical load, these systems can predict when a piece of equipment is likely to fail or operate inefficiently. This allows maintenance to be scheduled before problems arise, reducing the risk of energy waste due to equipment malfunction. In addition to improving reliability, automated control systems can optimize energy use by adjusting settings in response to real-time data. For example, an oil platform equipped with automated control systems can dynamically adjust the operation of gas compressors or turbines based on demand, ensuring that no energy is wasted during periods of low activity. This approach not only minimizes energy waste but also reduces wear and tear on equipment, extending its lifespan and improving overall operational efficiency.

Several oil platforms have successfully implemented advanced monitoring and control technologies to optimize energy use and improve operational performance (Karad and Thakur, 2021). One example is the Gjøa platform in the North Sea, operated by Neptune Energy. The platform has integrated an advanced energy monitoring system with a digital twin, a virtual replica of the facility, which allows operators to monitor energy consumption in real time. By analyzing data on energy flows and equipment performance, the platform has reduced energy waste and improved operational efficiency. Neptune Energy reported that these digital tools contributed to a significant reduction in greenhouse gas emissions from the platform, highlighting the environmental benefits of advanced monitoring technologies. Another case study is the Troll A platform, operated by Equinor, which uses a combination of automated control systems and predictive maintenance technologies. The platform's predictive maintenance system monitors the condition of gas compressors and turbines, allowing operators to schedule maintenance before faults occur. This has resulted in a marked reduction in energy waste due to equipment failures, as well as improved reliability in energy production processes. In addition, automated control systems have enabled more precise management of energy-intensive operations, reducing overall energy consumption (Ma *et al*., 2019).

#### **2.5. Energy-Efficient Equipment and Machinery**

The global shift toward energy efficiency is driven by the need to reduce energy consumption, lower operational costs, and mitigate environmental impact. In industries such as manufacturing, oil and gas, and energy production, upgrading to energy-efficient equipment and machinery is an essential step toward achieving these goals (Cantini *et al*., 2021). This explores the benefits of upgrading to energy-efficient systems, highlights key technological innovations, and provides an overview of cost-benefit analysis in evaluating the return on investment (ROI) for energy-efficient upgrades.

Upgrading legacy equipment to modern, energy-efficient systems can significantly reduce energy consumption and operational costs. Energy-efficient motors, pumps, compressors, and lighting systems are among the most common equipment used to replace older, inefficient models (Sanford and Go, 2022). These components are designed to use less energy while maintaining or improving performance, making them ideal for industries looking to optimize their energy use. Energy-efficient motors are designed with better insulation, improved winding designs, and lower rotor losses, which reduce the amount of energy required to perform the same work as traditional motors. For example, highefficiency motors can achieve energy savings of up to 20-30% compared to standard motors, depending on the application. Similarly, energy-efficient pump and compressors are optimized to reduce friction, minimize energy losses, and improve flow control, resulting in lower power consumption and enhanced performance. Another area where energy-efficient upgrades can have a significant impact is in lighting systems. The transition from traditional incandescent and fluorescent lighting to LED technology has been one of the most notable advancements in energy efficiency. LEDs use significantly less energy, last longer, and provide better illumination quality. Upgrading to LED lighting can reduce energy consumption by up to 75%, making it a cost-effective solution for industrial facilities, oil rigs, and commercial buildings. Upgrading legacy equipment not only reduces energy waste but also improves the overall reliability and lifespan of machinery (Khan *et al*., 2020). Older systems often operate at reduced efficiency due to wear and tear, leading to higher energy consumption and increased maintenance costs. By upgrading to energy-efficient systems, businesses can extend the life of their equipment, lower maintenance requirements, and improve operational efficiency.

Technological innovations play a critical role in enhancing the energy efficiency of industrial equipment. One such innovation is the use of variable frequency drives (VFDs) for motor control. VFDs regulate the speed and torque of electric motors by adjusting the frequency and voltage supplied to the motor (Aazmi *et al*., 2021). This allows for precise control over motor performance, reducing energy consumption when the motor is running at partial loads. VFDs are particularly useful in applications such as pumps, fans, and conveyors, where the demand for motor power can vary throughout the day. The use of VFDs can lead to energy savings of up to 30-50% in some applications, making them an important tool for industries looking to reduce their energy footprint. Additionally, VFDs reduce wear and tear on motors, extending their operational life and reducing the need for maintenance. Innovations in equipment design have also led to improvements in energy efficiency in the oil and gas sector. For example, advanced compressor designs with improved aerodynamics and sealing technology can significantly reduce energy losses during gas compression. Similarly, modern drilling rigs are equipped with energy-efficient engines and power systems, which reduce fuel consumption and emissions while maintaining high levels of performance (Taylor, 2021). These innovations not only lower energy consumption but also contribute to more sustainable operations by reducing greenhouse gas emissions.

When considering energy-efficient upgrades, businesses must conduct a cost-benefit analysis to evaluate the return on investment (ROI). The cost of upgrading to energy-efficient equipment can be significant, especially in industries that rely on large-scale machinery. However, the long-term benefits, including reduced energy costs, lower maintenance requirements, and improved reliability, often outweigh the initial investment. The ROI for energy-efficient upgrades is typically calculated by comparing the upfront cost of new equipment with the expected savings in energy costs over time (Lai *et al*., 2022). For example, the installation of a high-efficiency motor may require a significant capital expenditure, but the energy savings generated by the motor can result in payback periods of less than two years. In some cases, energy-efficient upgrades can qualify for government incentives, further reducing the financial burden on businesses. In the oil and gas industry, where energy costs represent a significant portion of operating expenses, the ROI for energy-efficient upgrades can be particularly attractive. Upgrading compressors, pumps, and lighting systems can lead to substantial energy savings, reducing fuel consumption and lowering greenhouse gas emissions. Over time, these savings can offset the cost of the initial investment, making energy-efficient upgrades a financially viable option for businesses looking to improve their bottom line.

#### **2.6. Integration of Renewable Energy Sources**

The growing demand for cleaner energy solutions has led to the increased integration of renewable energy sources in various industries, including the oil and gas sector. On both offshore and onshore platforms, renewables such as wind, solar, and wave energy are being employed to reduce reliance on fossil fuels and enhance energy efficiency (Clemente *et al*., 2021). This explores the application of renewable energy on oil rigs, the use of hybrid systems for improved efficiency, and the challenges associated with implementing renewable energy in these settings.

Renewable energy sources, particularly wind, solar, and wave energy, are being harnessed to power both offshore and onshore oil platforms. The shift toward integrating renewables on oil rigs is part of a broader effort to reduce the environmental impact of fossil fuel extraction and production while lowering operational costs in the long term. Offshore wind energy has emerged as a leading renewable energy source in powering oil platforms. Offshore wind farms are strategically located near oil rigs to provide consistent, high-energy output. Wind turbines, often placed on floating or fixed structures, generate electricity that is directly used by the oil rig or integrated into the local energy grid. Offshore platforms in areas such as the North Sea, where wind resources are abundant, are increasingly utilizing wind power to reduce the dependency on diesel generators (Itiki *et al*., 2019). Solar energy is another renewable source with applications on both offshore and onshore platforms. Solar panels installed on oil rigs and land-based facilities harness sunlight to generate electricity, particularly in areas with high solar radiation. While the energy yield from solar may be lower offshore due to environmental factors such as cloud cover and salty air, its application in onshore platforms has proven effective, particularly in remote locations where access to traditional energy grids is limited. Solar energy systems can power equipment, lighting, and auxiliary systems, reducing reliance on non-renewable sources. Wave energy is also gaining traction in offshore environments. Platforms can tap into the kinetic energy from ocean waves through devices like oscillating water columns or point absorbers to generate power. While wave energy is still in the experimental stages of integration on oil rigs, it holds significant promise as a renewable energy source due to the consistent wave activity in many offshore regions (McKenna *et al*., 2021). In many cases, hybrid systems are being developed that combine fossil fuels and renewable energy sources for improved efficiency and operational flexibility. For example, oil rigs may use a combination of wind turbines and gas turbines, where renewable energy supplies the base load and fossil fuels provide backup power during periods of low renewable output. This hybrid approach allows for greater reliability and efficiency while reducing greenhouse gas emissions.

While the integration of renewable energy into oil and gas operations offers significant environmental and economic benefits, several technical and logistical challenges must be addressed, particularly for offshore deployments. One of the key challenges is the harsh marine environment, where wind turbines, solar panels, and wave energy converters must withstand extreme weather conditions, corrosion from saltwater, and mechanical stress from high waves (Claus and López, 2022). This requires the development of robust materials and engineering solutions to ensure the long-term reliability of renewable energy systems in offshore settings. Another challenge lies in the intermittency of renewable energy sources. Wind and solar energy are highly variable, depending on weather conditions and time of day. As a result, oil platforms must rely on energy storage solutions or hybrid systems that combine renewables with traditional fossil fuels to ensure a stable and consistent energy supply. Developing efficient, large-scale energy storage solutions, such as batteries or hydrogen fuel cells, is essential to overcoming this challenge. Logistical difficulties also arise in deploying renewable energy infrastructure in remote offshore locations. Transporting and installing wind turbines, solar panels, and wave energy converters require specialized vessels, equipment, and skilled labor. Furthermore, the maintenance of renewable energy systems in these environments can be costly and time-consuming, as access to offshore platforms may be limited during adverse weather conditions. Cost considerations are another important factor when evaluating the feasibility of integrating renewable energy sources into oil platforms. While renewable technologies have become more cost-competitive over the past decade, the initial investment for offshore renewable installations can be high (Timilsina, 2021). Building and maintaining offshore wind farms, for instance, involves significant capital expenditure. However, these costs are often offset over time through reduced fuel consumption, lower maintenance costs, and the long-term savings associated with decreased reliance on fossil fuels. The operational feasibility of renewable energy integration also depends on the energy needs of the platform. In some cases, oil rigs have high energy demands that may not be met solely by renewables. Therefore, hybrid systems, combining renewable energy with fossil fuels, provide a more practical solution for ensuring energy reliability and meeting the operational requirements of oil and gas platforms (Guo *et al*., 2018).

#### **2.7. Environmental and Regulatory Incentives**

The growing emphasis on environmental sustainability has led to the implementation of stringent regulations and standards that compel industries, including oil and gas, to adopt more energy-efficient measures and reduce their environmental impact (JinRu and Qamruzzaman, 2022). Environmental regulations, combined with corporate social responsibility (CSR) initiatives, are significant drivers of energy efficiency in the sector. This explores the role of global and regional regulations on energy efficiency, incentives for oil companies to adopt sustainable practices, and how CSR and public perception influence corporate behavior in the oil and gas industry.

Global and regional environmental regulations play a crucial role in encouraging oil companies to reduce emissions and increase energy efficiency (Zhao *et al*., 2022). Various international agreements and protocols, such as the Paris Agreement, set ambitious targets for reducing greenhouse gas emissions, with the aim of limiting global temperature rise. This has prompted national governments to adopt stricter regulations on industries, including the oil and gas sector, which is a major contributor to carbon emissions. One key regulatory mechanism is the European Union's Emission Trading System (EU ETS), which sets a cap on total emissions allowed for certain industries, including oil and gas. Companies must purchase emission allowances, which can be traded if they exceed their cap, incentivizing them to reduce their emissions through more energy-efficient technologies. Similar systems exist in other regions, such as China's national carbon trading scheme and California's Cap-and-Trade Program. These mechanisms create financial incentives for oil companies to invest in energy-efficient processes, as they can sell excess allowances if their emissions are below the cap. In addition to emissions trading, regulations like the International Maritime Organization's (IMO) regulations on sulfur emissions directly affect the oil and gas industry, particularly in the transport and maritime sectors. These regulations impose limits on the sulfur content of marine fuel, encouraging companies to adopt cleaner fuels and technologies, such as energy-efficient engines and exhaust gas cleaning systems, to comply. Governments also offer tax incentives and grants to encourage companies to adopt energy-efficient measures (Safarzadeh *et al*., 2020). For instance, oil companies that invest in renewable energy sources or upgrade to more efficient equipment may qualify for tax deductions or receive subsidies. These incentives not only reduce operational costs but also enhance the competitiveness of companies that comply with energy efficiency regulations.

Corporate social responsibility (CSR) has become an integral part of business strategies, especially for companies in environmentally sensitive industries like oil and gas. CSR focuses on the ethical obligations of corporations to contribute positively to society, which includes environmental stewardship. Energy efficiency plays a critical role in the CSR strategies of oil companies, helping them to reduce their environmental footprint, improve their sustainability credentials, and enhance their public image (Agudelo *et al*., 2020). Many oil companies have incorporated energy efficiency targets into their corporate sustainability goals. By reducing energy consumption and lowering greenhouse gas emissions, companies can demonstrate their commitment to addressing climate change and contributing to the global energy transition. This not only helps them comply with regulations but also aligns with the growing demand from stakeholders for more responsible corporate behavior. Public perception is a major factor influencing the adoption of energy-efficient measures in the oil and gas sector. As society becomes more aware of environmental issues, there is increasing pressure on companies to minimize their environmental impact. Consumers, investors, and governments are all demanding greater transparency and accountability from corporations regarding their environmental practices. A company's environmental record can significantly affect its reputation, and businesses that fail to address energy efficiency and emissions reduction may face public backlash, loss of market share, or divestment by sustainabilityconscious investors. In response, many oil companies have implemented CSR initiatives that focus on energy efficiency as part of their broader sustainability efforts (Gigauri and Vasilev, 2022). For example, companies are investing in renewable energy projects, improving operational efficiency, and developing cleaner technologies to reduce their carbon footprint. These efforts not only help meet regulatory requirements but also improve public perception, enhance brand loyalty, and attract investors who prioritize environmental, social, and governance (ESG) factors.

## **2.8. Future Prospects and Innovations in Energy Efficiency**

As the global demand for energy continues to rise alongside the imperative to reduce greenhouse gas emissions, the oil and gas industry faces increasing pressure to enhance energy efficiency (Okeke, 2021). Innovations in technology and strategic approaches present exciting opportunities to optimize energy use in the sector. This explores emerging technologies such as artificial intelligence (AI) and machine learning (ML), as well as the use of digital twins, while also discussing long-term opportunities for achieving net-zero oil rig operations and the overall role of energy efficiency in ensuring sustainability and profitability.

Artificial intelligence (AI) and machine learning (ML) are revolutionizing the way energy efficiency is managed in the oil and gas industry. These technologies enable the analysis of vast amounts of data collected from various operations, allowing for real-time monitoring and optimization of energy consumption. By leveraging advanced algorithms, AI and ML can identify patterns in energy use, predict equipment failures, and recommend optimal operating conditions to minimize waste (Ahmad *et al*., 2021). For instance, AI-driven systems can analyze historical energy consumption data alongside operational parameters to optimize processes such as drilling, production, and refining. By dynamically adjusting operating parameters based on real-time data, companies can enhance efficiency and reduce energy waste. Additionally, AI and ML can facilitate predictive maintenance, helping to anticipate equipment failures before they occur, thus preventing unplanned downtime and energy loss. Another groundbreaking innovation is the application of digital twins virtual replicas of physical systems. Digital twins allow operators to simulate various scenarios and predict how changes in operations will impact energy consumption and efficiency. By creating a digital representation of oil

rigs and associated equipment, companies can conduct simulations to test different configurations, operational strategies, and maintenance schedules without disrupting actual operations (Mourtzis, 2002). This capability not only enhances understanding of energy flows but also leads to more informed decision-making and optimized performance.

The integration of these emerging technologies sets the stage for achieving net-zero oil rig operations in the future. As the industry grapples with the dual challenges of meeting energy demands and addressing climate change, the potential for significant reductions in carbon emissions becomes increasingly tangible. By optimizing energy efficiency through AI, ML, and digital twins, oil companies can minimize their environmental footprint and transition toward more sustainable operational practices. The quest for net-zero operations extends beyond mere compliance with regulations; it represents a profound shift in how the industry views energy efficiency as a cornerstone of its strategy (Fiorino, 2022). By adopting energy-efficient technologies, companies can position themselves as leaders in the transition to a lowcarbon economy, thereby enhancing their competitive advantage. This transition not only aligns with environmental goals but also opens up new revenue streams through the development of sustainable energy solutions. Furthermore, energy efficiency is a crucial component of achieving both sustainability and profitability in the oil and gas sector. Efficient operations lead to significant cost savings by reducing energy consumption, optimizing resource use, and extending the lifespan of equipment. In an environment characterized by volatile oil prices, companies that prioritize energy efficiency are better positioned to weather economic fluctuations and enhance their bottom line. In addition to direct cost savings, a strong commitment to energy efficiency can enhance a company's reputation among investors, stakeholders, and consumers. As public awareness of climate change grows, investors are increasingly favoring companies that demonstrate a commitment to sustainability and responsible resource management. By integrating energy efficiency into their core operations, oil and gas companies can attract investment, enhance brand loyalty, and ensure long-term viability.

The future prospects and innovations in energy efficiency within the oil and gas industry are promising. Emerging technologies such as AI, ML, and digital twins are transforming how energy consumption is monitored and optimized, paving the way for enhanced operational efficiency. Moreover, the long-term opportunities for achieving net-zero oil rig operations underscore the critical role of energy efficiency in driving sustainability and profitability (Friedmann *et al*., 2020). As the industry continues to evolve, embracing these innovations will be essential for meeting the dual challenges of energy demand and environmental responsibility, ultimately leading to a more sustainable and resilient energy sector.

## **3. Conclusion**

In conclusion, the pursuit of energy efficiency in oil rig operations is critical for addressing both economic and environmental challenges faced by the oil and gas industry. Key measures to enhance energy efficiency include electrification, heat recovery, advanced monitoring technologies, and the integration of renewable energy sources. Electrification can significantly reduce reliance on fossil fuels, while heat recovery systems capture and utilize waste heat from industrial processes, converting it into valuable energy. Additionally, innovative monitoring technologies, such as artificial intelligence and machine learning, enable real-time optimization of energy consumption, thereby reducing operational costs. The integration of renewable energy sources further diversifies energy portfolios and contributes to lower greenhouse gas emissions.

The economic and environmental benefits of reducing energy consumption are substantial. By implementing energyefficient measures, companies can achieve significant cost savings while minimizing their environmental footprint. These advancements not only enhance profitability but also support corporate sustainability goals, helping to build a more resilient and responsible energy sector.

Looking ahead, the outlook for energy efficiency in oil rig operations is promising, with future trends emphasizing the growing importance of efficiency initiatives within the oil and gas industry. As global energy demands rise and regulatory pressures intensify, the need for continuous innovation, investment, and policy support becomes increasingly critical. The adoption of cutting-edge technologies and collaborative efforts among industry stakeholders will drive significant improvements in energy efficiency, enabling the sector to navigate the transition to a more sustainable future. Ultimately, the commitment to energy efficiency will play a pivotal role in shaping the future of the oil and gas industry, ensuring its viability in a rapidly changing energy landscape.

#### **Compliance with ethical standards**

#### *Disclosure of conflict of interest*

No conflict of interest to be disclosed.

#### **References**

- [1] Aazmi, M.A., Fahmi, M.I., Aihsan, M.Z., Liew, H.F. and Saifizi, M., 2021, November. A review on VFD control and energy management system of induction motor for electric vehicle. In *2021 IEEE 19th Student Conference on Research and Development (SCOReD)* (pp. 36-41). IEEE.
- [2] Abbas, M. and Shafiee, M., 2020. An overview of maintenance management strategies for corroded steel structures in extreme marine environments. *Marine Structures*, *71*, p.102718.
- [3] Agudelo, M.A.L., Johannsdottir, L. and Davidsdottir, B., 2020. Drivers that motivate energy companies to be responsible. A systematic literature review of Corporate Social Responsibility in the energy sector. *Journal of cleaner production*, *247*, p.119094.
- [4] Ahmad, T. and Zhang, D., 2021. Using the internet of things in smart energy systems and networks. *Sustainable Cities and Society*, *68*, p.102783.
- [5] Ahmad, T., Zhang, D., Huang, C., Zhang, H., Dai, N., Song, Y. and Chen, H., 2021. Artificial intelligence in sustainable energy industry: Status Quo, challenges and opportunities. *Journal of Cleaner Production*, *289*, p.125834.
- [6] Ahmadisedigh, H. and Gosselin, L., 2019. Combined heating and cooling networks with waste heat recovery based on energy hub concept. *Applied Energy*, *253*, p.113495.
- [7] Ali, H., Chen, T. and Hao, Y., 2021. Sustainable manufacturing practices, competitive capabilities, and sustainable performance: Moderating role of environmental regulations. *Sustainability*, *13*(18), p.10051.
- [8] Birkeland, S., Veire, G., Holm, C., Samuelsen, H.J., Torgersen, J.A., Nordang, H.F., Lossius, V. and Mjølnerød, N., 2020, May. Electrification and other measures to minimize carbon emissions from the Johan Sverdrup field. In *Offshore Technology Conference* (p. D041S046R007). OTC.
- [9] Brenna, M., Bucci, V., Falvo, M.C., Foiadelli, F., Ruvio, A., Sulligoi, G. and Vicenzutti, A., 2020. A review on energy efficiency in three transportation sectors: Railways, electrical vehicles and marine. *Energies*, *13*(9), p.2378.
- [10] Cantini, A., Leoni, L., De Carlo, F., Salvio, M., Martini, C. and Martini, F., 2021. Technological energy efficiency improvements in cement industries. *Sustainability*, *13*(7), p.3810.
- [11] Claus, R. and López, M., 2022. Key issues in the design of floating photovoltaic structures for the marine environment. *Renewable and Sustainable Energy Reviews*, *164*, p.112502.
- [12] Clemente, D., Rosa-Santos, P. and Taveira-Pinto, F., 2021. On the potential synergies and applications of wave energy converters: A review. *Renewable and Sustainable Energy Reviews*, *135*, p.110162.
- [13] Daugaard, D. and Ding, A., 2022. Global drivers for ESG performance: The body of knowledge. *Sustainability*, *14*(4), p.2322.
- [14] De Klerk, K., Hazim, A.S., Kloster, E., Buhagiar, D. and Gray, A., 2022, October. Solutions for Offshore Renewable Energy Storage: PowerBundle and Repurpose Pipeline Energy Storage (ROPES). In *Abu Dhabi International Petroleum Exhibition and Conference* (p. D011S021R004). SPE.
- [15] Denkena, B., Abele, E., Brecher, C., Dittrich, M.A., Kara, S. and Mori, M., 2020. Energy efficient machine tools. *CIRP Annals*, *69*(2), pp.646-667.
- [16] Dinh, V.N. and McKeogh, E., 2019. Offshore wind energy: technology opportunities and challenges. In *Proceedings of the 1st Vietnam Symposium on Advances in Offshore Engineering: Energy and Geotechnics* (pp. 3-22). Springer Singapore.
- [17] Dong, X., Dong, W. and Lv, X., 2020. Impact of environmental policy on investment efficiency: Evidence from the oil and gas sector in Canada. *Journal of Cleaner Production*, *252*, p.119758.
- [18] Fekete, H., Kuramochi, T., Roelfsema, M., den Elzen, M., Forsell, N., Höhne, N., Luna, L., Hans, F., Sterl, S., Olivier, J. and van Soest, H., 2021. A review of successful climate change mitigation policies in major emitting economies and the potential of global replication. *Renewable and Sustainable Energy Reviews*, *137*, p.110602.
- [19] Fiorino, D.J., 2022. *The clean energy transition: Policies and politics for a zero-carbon world*. John Wiley & Sons.
- [20] Friedmann, J., Zapantis, A., Page, B., Consoli, C., Fan, Z., Havercroft, I., Liu, H., Ochu, E., Raji, N., Rassool, D. and Sheerazi, H., 2020. Net-zero and geospheric return: actions today for 2030 and beyond. *Center on Global Energy Policy*.
- [21] Gaur, A.S., Fitiwi, D.Z. and Curtis, J., 2021. Heat pumps and our low-carbon future: A comprehensive review. *Energy Research & Social Science*, *71*, p.101764.
- [22] Gigauri, I. and Vasilev, V., 2022. Corporate social responsibility in the energy sector: towards sustainability. In *Energy Transition: Economic, Social and Environmental Dimensions* (pp. 267-288). Singapore: Springer Nature Singapore.
- [23] Gillingham, K. and Stock, J.H., 2018. The cost of reducing greenhouse gas emissions. *Journal of Economic Perspectives*, *32*(4), pp.53-72.
- [24] Grasso, M., 2019. Oily politics: A critical assessment of the oil and gas industry's contribution to climate change. *Energy Research & Social Science*, *50*, pp.106-115.
- [25] Guo, S., Liu, Q., Sun, J. and Jin, H., 2018. A review on the utilization of hybrid renewable energy. *Renewable and Sustainable Energy Reviews*, *91*, pp.1121-1147.
- [26] Guseva, T., Shchelchkov, K., Sanzharovskiy, A. and Molchanova, Y., 2019. Best available techniques, energy efficiency enhancement and carbon emissions reduction. *International Multidisciplinary Scientific GeoConference: SGEM*, *19*(5.1), pp.63-70.
- [27] Hansen, K., 2019. Decision-making based on energy costs: Comparing levelized cost of energy and energy system costs. *Energy Strategy Reviews*, *24*, pp.68-82.
- [28] Hoang, A.T., Foley, A.M., Nižetić, S., Huang, Z., Ong, H.C., Ölçer, A.I. and Nguyen, X.P., 2022. Energy-related approach for reduction of CO2 emissions: A critical strategy on the port-to-ship pathway. *Journal of Cleaner Production*, *355*, p.131772.
- [29] Igogo, T., Awuah-Offei, K., Newman, A., Lowder, T. and Engel-Cox, J., 2021. Integrating renewable energy into mining operations: Opportunities, challenges, and enabling approaches. *Applied Energy*, *300*, p.117375.
- [30] Iris, Ç. and Lam, J.S.L., 2019. A review of energy efficiency in ports: Operational strategies, technologies and energy management systems. *Renewable and Sustainable Energy Reviews*, *112*, pp.170-182.
- [31] Itiki, R., Di Santo, S.G., Itiki, C., Manjrekar, M. and Chowdhury, B.H., 2019. A comprehensive review and proposed architecture for offshore power system. *International Journal of Electrical Power & Energy Systems*, *111*, pp.79- 92.
- [32] Jeong, B., Jeon, H., Kim, S., Kim, J. and Zhou, P., 2020. Evaluation of the lifecycle environmental benefits of full battery powered ships: Comparative analysis of marine diesel and electricity. *Journal of Marine Science and Engineering*, *8*(8), p.580.
- [33] JinRu, L. and Qamruzzaman, M., 2022. Nexus between environmental innovation, energy efficiency, and environmental sustainability in G7: What is the role of institutional quality?. *Frontiers in Environmental Science*, *10*, p.860244.
- [34] Jouhara, H., Khordehgah, N., Almahmoud, S., Delpech, B., Chauhan, A. and Tassou, S.A., 2018. Waste heat recovery technologies and applications. *Thermal Science and Engineering Progress*, *6*, pp.268-289.
- [35] Kang, Z., Zhao, Y. and Yang, D., 2020. Review of oil shale in-situ conversion technology. *Applied Energy*, *269*, p.115121.
- [36] Karad, S. and Thakur, R., 2021. Efficient monitoring and control of wind energy conversion systems using Internet of things (IoT): a comprehensive review. *Environment, development and sustainability*, *23*(10), pp.14197-14214.
- [37] Khalili, S., Rantanen, E., Bogdanov, D. and Breyer, C., 2019. Global transportation demand development with impacts on the energy demand and greenhouse gas emissions in a climate-constrained world. *Energies*, *12*(20), p.3870.
- [38] Khan, M.A., West, S. and Wuest, T., 2020. Midlife upgrade of capital equipment: A servitization-enabled, valueadding alternative to traditional equipment replacement strategies. *CIRP Journal of Manufacturing Science and Technology*, *29*, pp.232-244.
- [39] Khorsheed, R.M. and Beyca, O.F., 2021. An integrated machine learning: Utility theory framework for real-time predictive maintenance in pumping systems. *Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture*, *235*(5), pp.887-901.
- [40] Lai, Y., Papadopoulos, S., Fuerst, F., Pivo, G., Sagi, J. and Kontokosta, C.E., 2022. Building retrofit hurdle rates and risk aversion in energy efficiency investments. *Applied Energy*, *306*, p.118048.
- [41] Lu, H., Guo, L., Azimi, M. and Huang, K., 2019. Oil and Gas 4.0 era: A systematic review and outlook. *Computers in Industry*, *111*, pp.68-90.
- [42] Ma, S., Zhang, Y., Lv, J., Yang, H. and Wu, J., 2019. Energy-cyber-physical system enabled management for energyintensive manufacturing industries. *Journal of cleaner production*, *226*, pp.892-903.
- [43] Manzano-Agugliaro, F., Sánchez-Calero, M., Alcayde, A., San-Antonio-Gómez, C., Perea-Moreno, A.J. and Salmeron-Manzano, E., 2020. Wind turbines offshore foundations and connections to grid. *Inventions*, *5*(1), p.8.
- [44] Marinakis, V., Doukas, H., Tsapelas, J., Mouzakitis, S., Sicilia, Á., Madrazo, L. and Sgouridis, S., 2020. From big data to smart energy services: An application for intelligent energy management. *Future Generation Computer Systems*, *110*, pp.572-586.
- [45] McKenna, R., D'Andrea, M. and González, M.G., 2021. Analysing long-term opportunities for offshore energy system integration in the Danish North Sea. *Advances in Applied Energy*, *4*, p.100067.
- [46] Meng, Y., Yang, Y., Chung, H., Lee, P.H. and Shao, C., 2018. Enhancing sustainability and energy efficiency in smart factories: A review. *Sustainability*, *10*(12), p.4779.
- [47] Mourtzis, D., 2020. Simulation in the design and operation of manufacturing systems: state of the art and new trends. *International Journal of Production Research*, *58*(7), pp.1927-1949.
- [48] Murawski, S.A., Hollander, D.J., Gilbert, S. and Gracia, A., 2020. Deepwater oil and gas production in the Gulf of Mexico and related global trends. *Scenarios and responses to future deep oil spills: Fighting the Next War*, pp.16- 32.
- [49] Narassimhan, E., Gallagher, K.S., Koester, S. and Alejo, J.R., 2018. Carbon pricing in practice: A review of existing emissions trading systems. *Climate Policy*, *18*(8), pp.967-991.
- [50] Ngo, T.Q., 2022. How do environmental regulations affect carbon emission and energy efficiency patterns? A provincial-level analysis of Chinese energy-intensive industries. *Environmental Science and Pollution Research*, *29*(3), pp.3446-3462.
- [51] Nippa, M., Patnaik, S. and Taussig, M., 2021. MNE responses to carbon pricing regulations: Theory and evidence. *Journal of International Business Studies*, *52*, pp.904-929.
- [52] Okeke, A., 2021. Towards sustainability in the global oil and gas industry: Identifying where the emphasis lies. *Environmental and Sustainability Indicators*, *12*, p.100145.
- [53] Oliveira-Pinto, S., Rosa-Santos, P. and Taveira-Pinto, F., 2019. Electricity supply to offshore oil and gas platforms from renewable ocean wave energy: Overview and case study analysis. *Energy conversion and management*, *186*, pp.556-569.
- [54] Osorio, J.D., Panwar, M., Rivera-Alvarez, A., Chryssostomidis, C., Hovsapian, R., Mohanpurkar, M., Chanda, S. and Williams, H., 2020. Enabling thermal efficiency improvement and waste heat recovery using liquid air harnessed from offshore renewable energy sources. *Applied Energy*, *275*, p.115351.
- [55] Oyekale, J., Petrollese, M., Tola, V. and Cau, G., 2020. Impacts of renewable energy resources on effectiveness of grid-integrated systems: Succinct review of current challenges and potential solution strategies. *Energies*, *13*(18), p.4856.
- [56] Petrov, A. and Novak, I., 2022. Optimization of Industrial Energy Efficiency Through the Application of Advanced Process Control, Monitoring Technologies, and Predictive Maintenance. *Tensorgate Journal of Sustainable Technology and Infrastructure for Developing Countries*, *5*(2), pp.101-123.
- [57] Rashid, N., Pradhan, S. and Mackey, H.R., 2022. Sustainability of wastewater treatment. In *Petroleum industry wastewater* (pp. 223-248). Elsevier.
- [58] Riboldi, L. and Nord, L.O., 2017. Concepts for lifetime efficient supply of power and heat to offshore installations in the North Sea. *Energy conversion and management*, *148*, pp.860-875.
- [59] Safarzadeh, S., Rasti-Barzoki, M. and Hejazi, S.R., 2020. A review of optimal energy policy instruments on industrial energy efficiency programs, rebound effects, and government policies. *Energy Policy*, *139*, p.111342.
- [60] Sanford, S. and Go, A., 2022. Energy Efficiency–Equipment Use and Installation. In *Regional Perspectives on Farm Energy* (pp. 19-26). Cham: Springer International Publishing.
- [61] Sarbu, I. and Sebarchievici, C., 2018. A comprehensive review of thermal energy storage. *Sustainability*, *10*(1), p.191.
- [62] Silva, F.C.N., Flórez-Orrego, D. and de Oliveira Junior, S., 2019. Exergy assessment and energy integration of advanced gas turbine cycles on an offshore petroleum production platform. *Energy Conversion and Management*, *197*, p.111846.
- [63] Soofi, A.F., Manshadi, S.D. and Saucedo, A., 2022. Farm electrification: A road-map to decarbonize the agriculture sector. *The Electricity Journal*, *35*(2), p.107076.
- [64] Souas, F., Safri, A. and Benmounah, A., 2021. A review on the rheology of heavy crude oil for pipeline transportation. *Petroleum Research*, *6*(2), pp.116-136.
- [65] Strielkowski, W., Civín, L., Tarkhanova, E., Tvaronavičienė, M. and Petrenko, Y., 2021. Renewable energy in the sustainable development of electrical power sector: A review. *Energies*, *14*(24), p.8240.
- [66] Taghavi, N., 2021. Sustainable Development of Operations: Actors' Involvement in the Process of Energy Efficiency Improvements. *Sustainability*, *13*(11), p.6121.
- [67] Taylor, R.I., 2021. Energy efficiency, emissions, tribological challenges and fluid requirements of electrified passenger car vehicles. *Lubricants*, *9*(7), p.66.
- [68] Tetteh, E.K., Amankwa, M.O. and Yeboah, C., 2021. Emerging carbon abatement technologies to mitigate energycarbon footprint-a review. *Cleaner Materials*, *2*, p.100020.
- [69] Timilsina, G.R., 2021. Are renewable energy technologies cost competitive for electricity generation?. *Renewable Energy*, *180*, pp.658-672.
- [70] Wanasinghe, T.R., Gosine, R.G., James, L.A., Mann, G.K., De Silva, O. and Warrian, P.J., 2020. The internet of things in the oil and gas industry: a systematic review. *IEEE Internet of Things Journal*, *7*(9), pp.8654-8673.
- [71] Zhao, X., Mahendru, M., Ma, X., Rao, A. and Shang, Y., 2022. Impacts of environmental regulations on green economic growth in China: New guidelines regarding renewable energy and energy efficiency. *Renewable Energy*, *187*, pp.728-742.
- [72] Zhou, X., Yuan, Q., Peng, X., Zeng, F. and Zhang, L., 2018. A critical review of the CO2 huff 'n'puff process for enhanced heavy oil recovery. *Fuel*, *215*, pp.813-824.